

P54-SP Case Spacers

Instructions (for 2G-6G cases):

- (1) Drop spacer(s) (part# P54-SP) into motor case with the rounded end towards the rounded end of the motor.
- (2) Install the reload kit as per instructions.
- (3) Verify that the space above the reload kit forward closure is completely occupied by the spacer(s).

Important notes:

- * Up to two spacers can be used to load smaller reloads in a motor casing that is one or two sizes larger than the reload.
- * The additional weight per case spacer + extra casing length = 120 grams (240 grams when using 2 spacers)
- * Regular spacers can only be used for 2G to 6G casings. Use an XL spacer (part# P54-SPXL) to space a 6GXL casing to a 6G casing (see page 2).

REV	DESCRIPTION	DRAWN	CHKD	DATE
REVISIONS All changes must be processed and reprinted. Destroy all previous copies.				



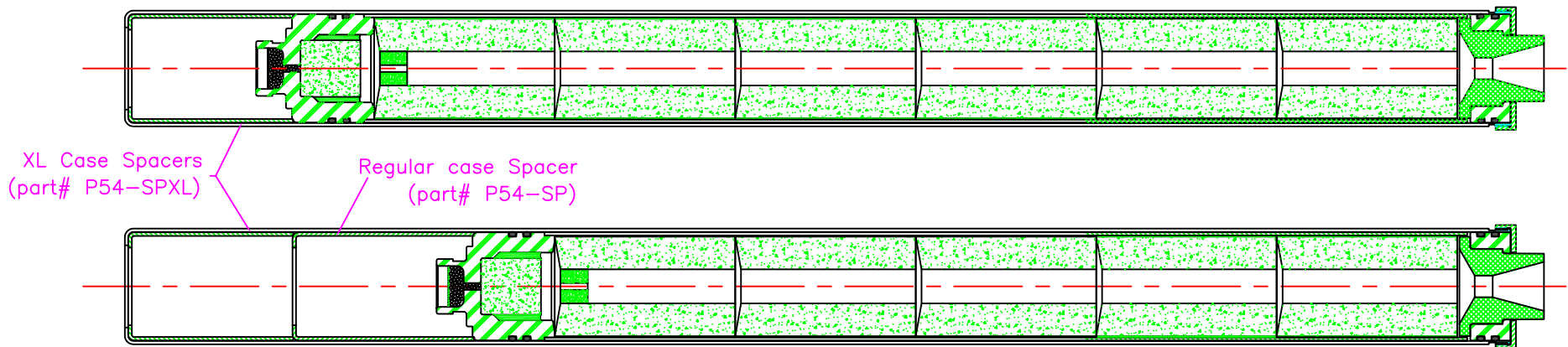
CESARONI TECHNOLOGY INCORPORATED
 2561 STOUFFVILLE ROAD GORMLEY ONTARIO CANADA

Unless Otherwise Specified
 X/X ± 1/64
 .XX ± 0.010
 .XXX ± 0.002
 .XXXX ± 0.0005
 X' ± 0'-30"
 BREAK ALL SHARP EDGES .01 X 45°
 CHAMFER ALL TAPPED HOLES 90° TO THREADED DIAMETER

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SCALE: 1:2
 DATE (DD/MM/YY): 16/11/09
 DRAWN BY: A.L.T.
 LINEAR MEASURE: INCHES [MM]
 DRAWING SIZE: A
 WEIGHT: -
 CUSTOMER: -
 MATERIAL: -
 SURFACE TREATMENT: -

FILE NAME:
 TITLE: Pro54 Case Spacer shown in 3G Cases with 1G & 2G Reload Kits
 SHEET: 1 OF 2
 PROJECT #: 0



Instructions (for use with 6GXL case only):

- (1) Drop an XL spacer (part# P54-SPXL) into the motor case.
- (2) If using a 5G reload in the 6GXL casing: Drop the regular spacer (part# P54-SP) into motor case with the rounded end towards the rounded end of the motor.
- (3) Install the reload kit as per instructions.
- (4) Verify that the space above the reload kit forward closure is completely occupied by the spacer(s).

Important notes:

- * Only use the XL spacers in 6GXL hardware. One per casing!
- * The additional weight per XL case spacer + extra casing length = 110 grams

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⊕	SURFACE TREATMENT:	CHECKED BY: -	CUSTOMER: -	SHEET: 2 OF 2	PROJECT # : 0
		APPROVED BY: -	WEIGHT: -		